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Concentrations (ppm) of Acids in Coffee Brew
Vietnam Robusta; Roasted for 854 seconds to 17.68 L-color

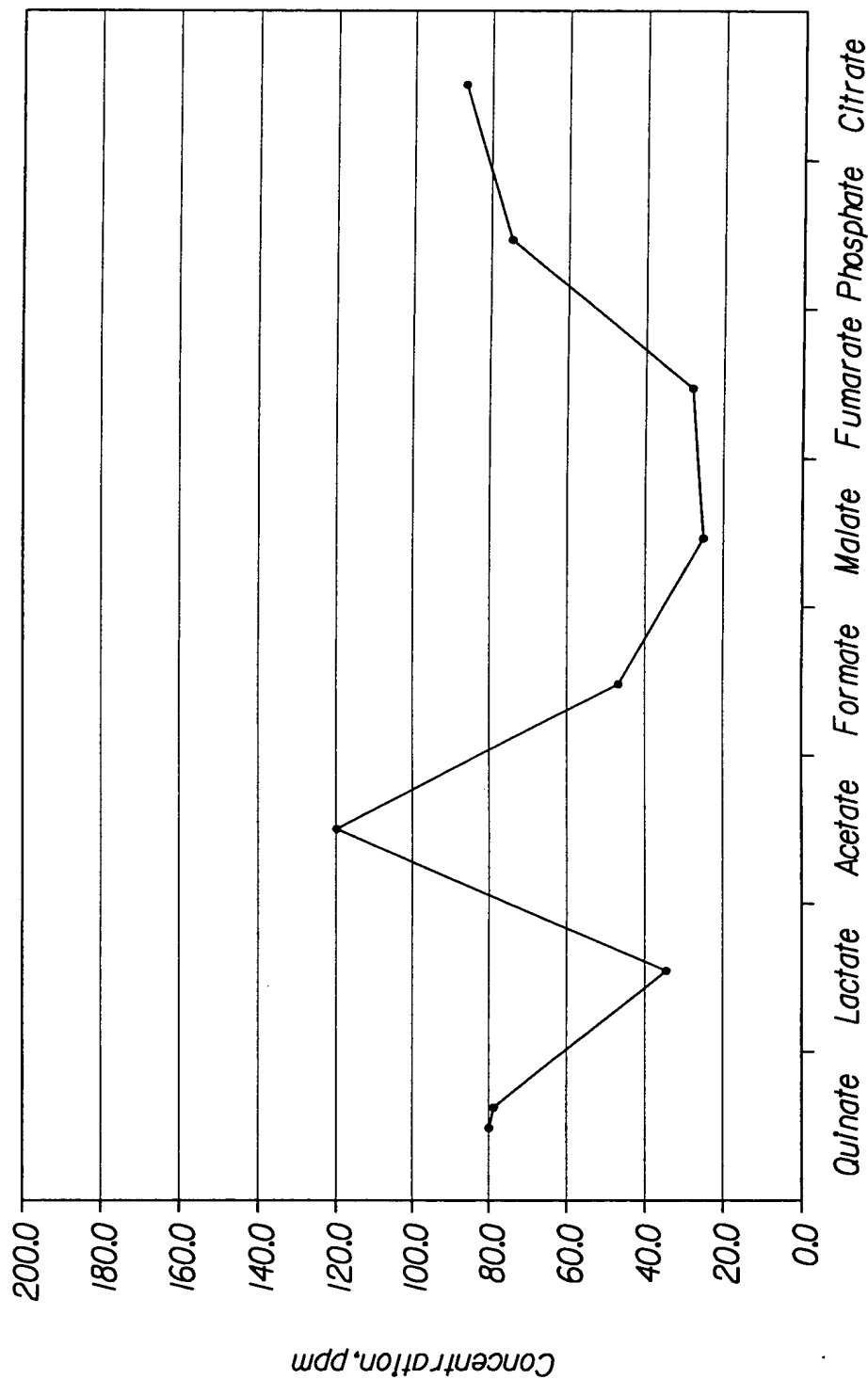


Fig. 1

Concentrations (ppm) of Acids in Coffee Brew
Colombian Coffee; Roasted for 201 seconds to 12J L-color

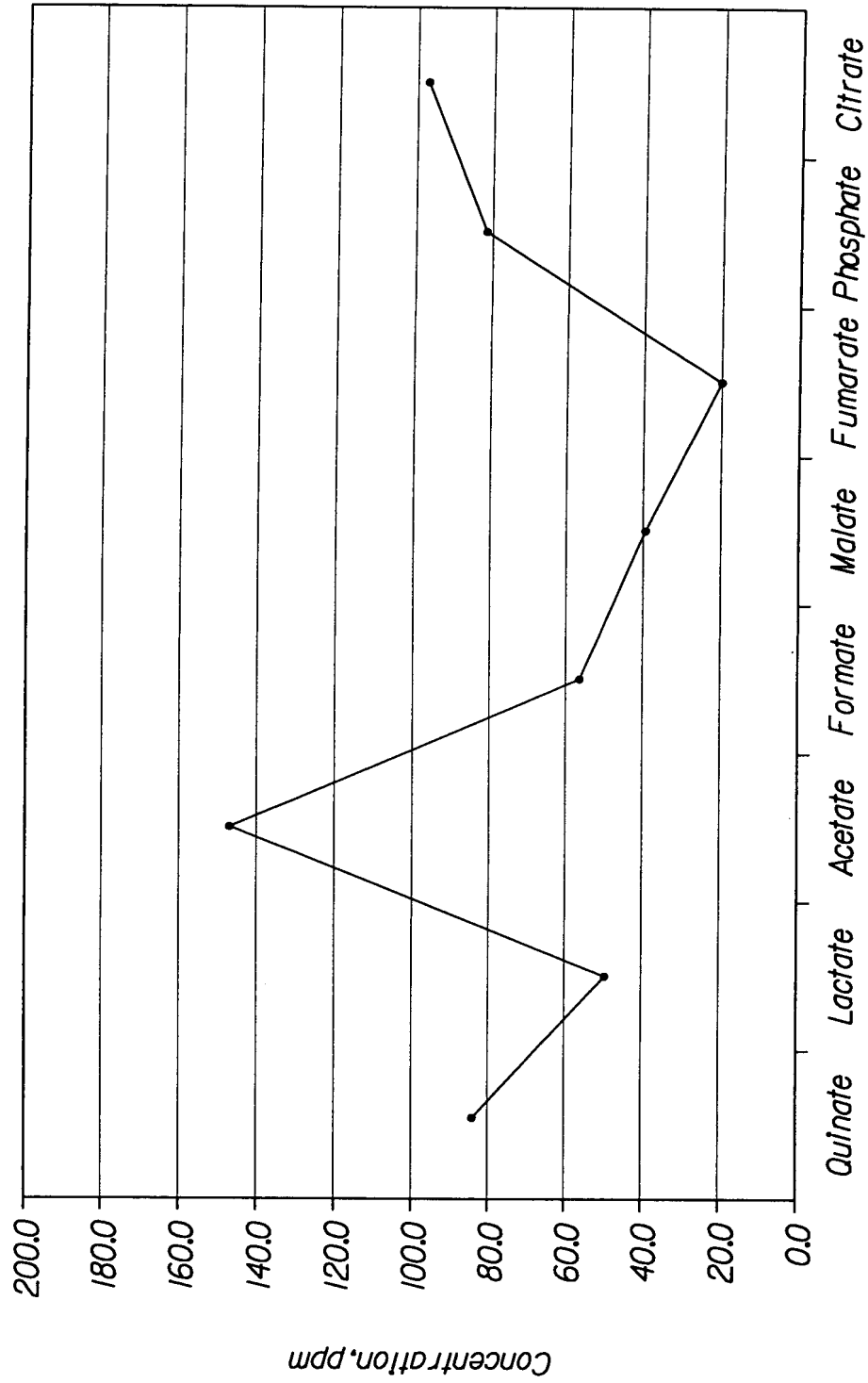


Fig. 2

Concentrations (ppm) of Acids In Coffee Brew
Kenya AA; Roasted for 10 minutes to 18.76 L-color

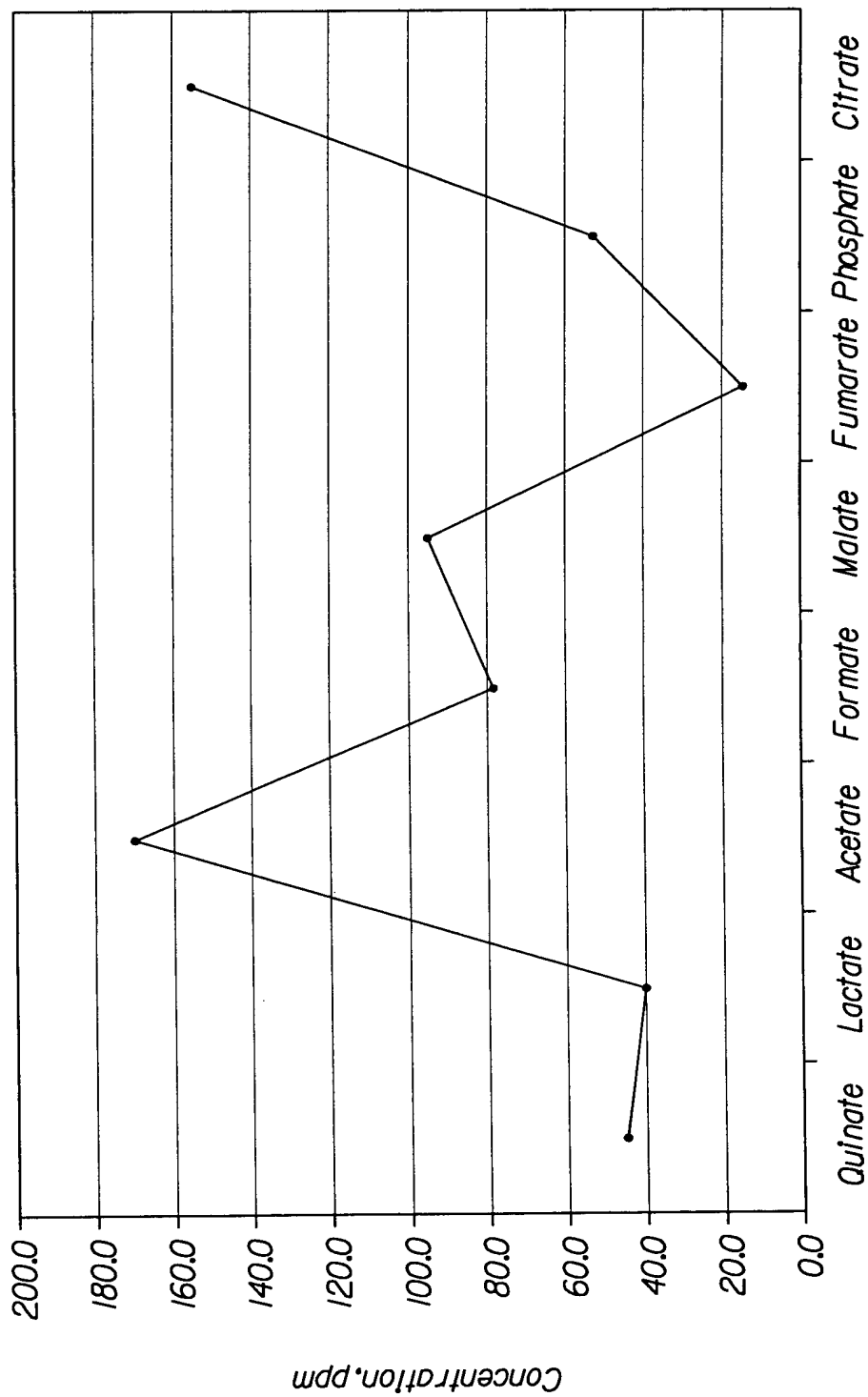


Fig. 3

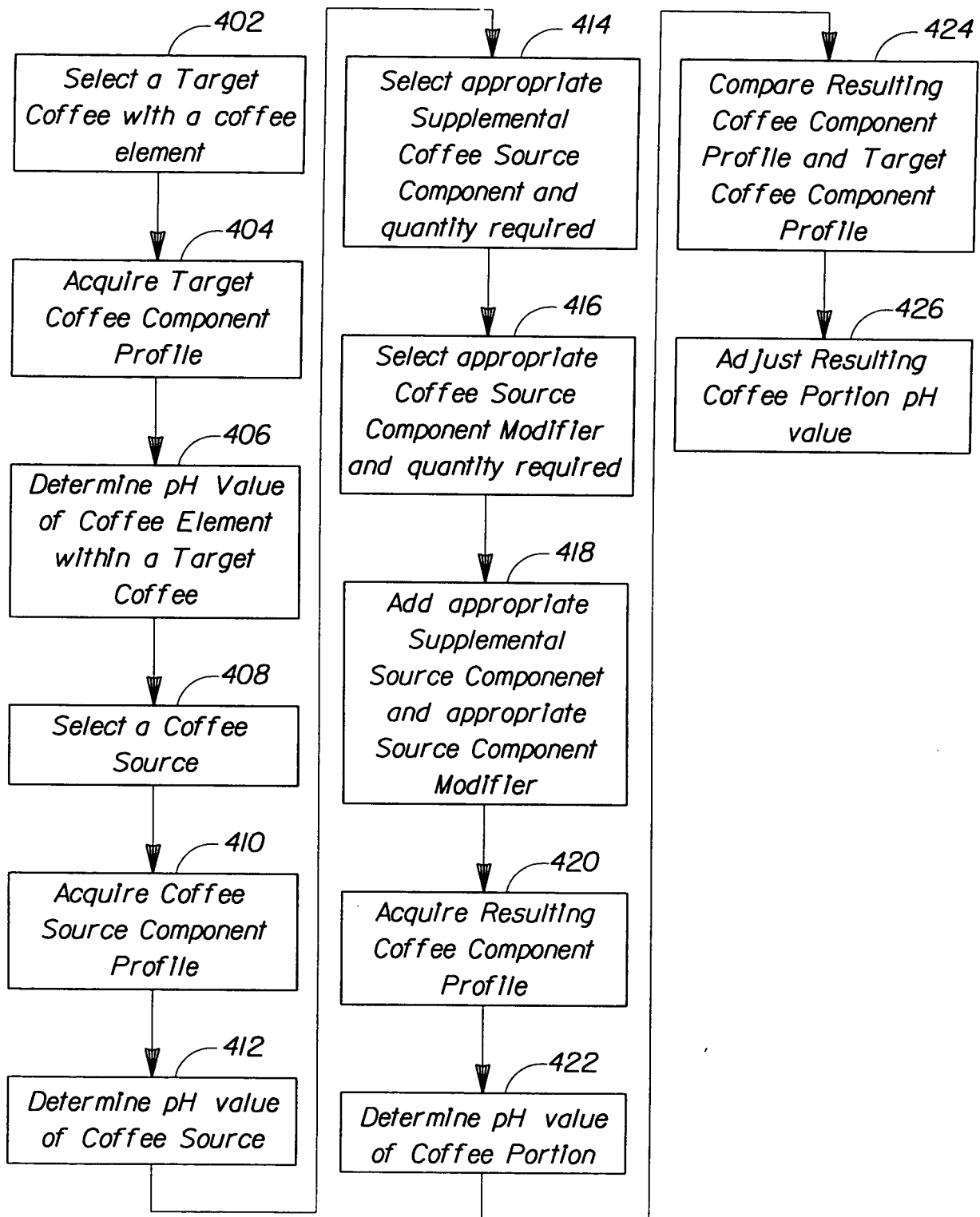


Fig. 4